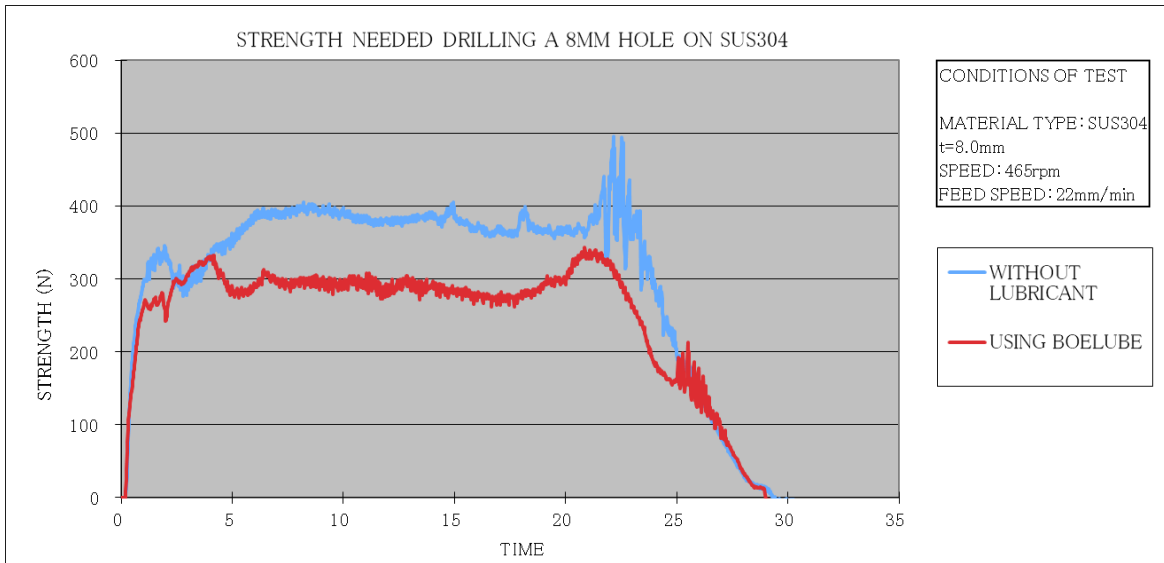


Drilling test using Boelube®



Test provided by Bictool Japan Co., Ltd.

Test Conditions:

Material: Stainless Steel SUS304
Thickness: 6mm
Pneumatic drill speed: 1,200 rpm

Test Results:

Reduction in force of between 50 and 100N to drill hole with same speed.
Between 26% and 39% faster drilling time using Boelube lubricant.

Gekkou drill bit without lubricant - 67 holes
Gekkou drill bit with Boelube - 124 holes
1.85x longer drill bit life using Boelube
2x longer drill life using Boelube